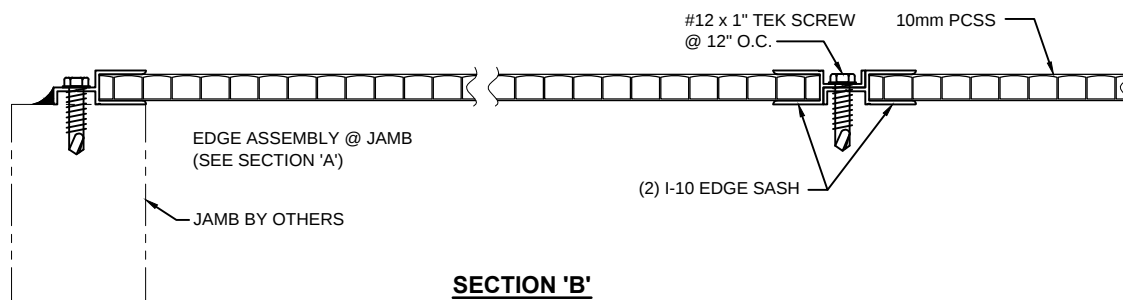
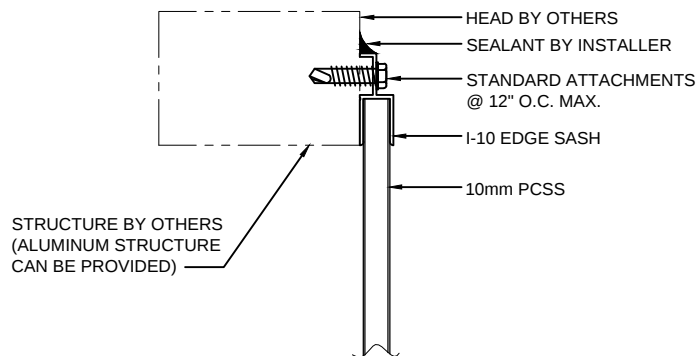
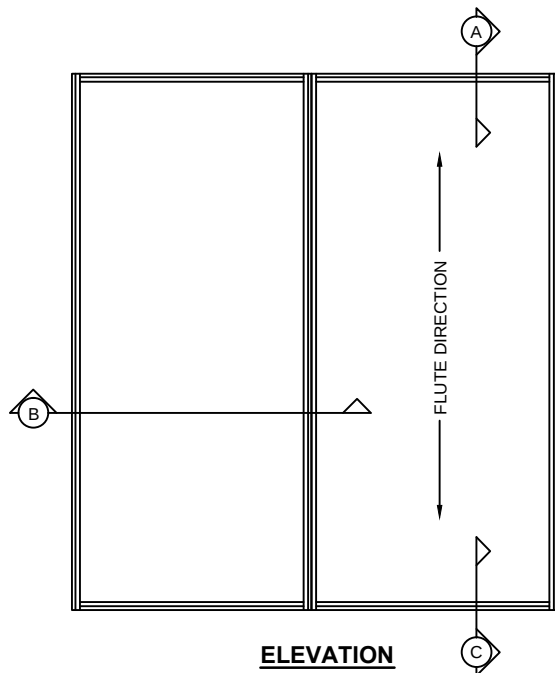


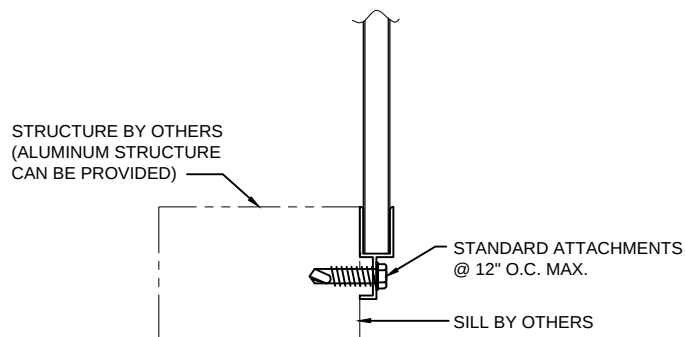


STANDARD ATTACHMENTS:
ALUMINUM:
 #12 x 1" TEK SCREW W/ #3 TIP & NEOPRENE WASHER

STEEL:
 #12 x 2" TEK SCREW W/ #5 TIP & NEOPRENE WASHER

WOOD:
 1/4" x 2" LAG SCREW W/ NEOPRENE WASHER

NOTE:
 ATTACHMENT METHODS & SPACING BASED ON
 STANDARD 90 MPH WIND LOAD CONDITIONS.
 CONTACT DUO-GARD TO DISCUSS ALTERNATE
 LOAD CONDITIONS.



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DESCRIPTION

SERIES 2000 I-10 VERTICAL (FLUSH MOUNTED)

2 WALL PANEL

DWN BY	DRWG DATE	SCALE	PAGE	OF	DRWG #
JK	6/1/13	NTS	1	1	Series 2000 I-10 Vertical X-10-2W Face

PROJECT DETAILS: NAME: LOCATION: PRODUCT: JOB #: CLIENT: QTY: DESIGN LOADS: DESIGN STANDARD: BUILDING CODE: ULTIMATE WIND SPEED (m.p.h.): GLAZING MATERIAL: BY: DUO-GARD INDUSTRIES SCOPE OF WORK: INSTALLATION: DGI STRUCTURE: DGI GLAZING: DGI MATERIALS: U.N.O. POLYCARB. TYPE: 10mm 2-Wall PCSS POLYCARB. COLOR: PLEASE SPECIFY EXTRUSIONS: ALUMINUM: 6005-T5, OR EQUAL EXTRUSION FINISH: CLEAR ANODIZED		APPROVAL/REVIEW NOTES: 1. LEAD TIME BEGINS UPON RECEIPT OF SIGNED SUBMITTAL DRAWINGS. 2. THE DRAWINGS IN THIS PACKAGE ARE PROPRIETARY AND FOR THE SOLE USE OF OUR CLIENT AND MAY NOT BE COPIED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT FRO DGI. 3. PLEASE REVIEW THESE DRAWINGS CAREFULLY. 4. THESE DOCUMENTS REPRESENT THE BEST INTERPRETATION OF THE INTENT OF THE CONTRACT DOCUMENTS. DGI WILL ASSUME NO RESPONSIBILITY FOR THE ACCURACY OF THE CONTRACT DOCUMENTS. 5. UNLESS IT IS NOTED TO THE CONTRARY ON THESE DRAWINGS WHEN RETURNED FROM APPROVAL, IT WILL BE ASSUMED THAT ALL INFORMATION SHOWN HEREIN HAS THE AFFIRMATION OF THE APPROVAL AUTHORITY. 6. FABRICATION OF MATERIALS SHOWN IN THESE DRAWINGS WILL NOT PROCEED UNTIL ALL "VERIFIES" ARE ADDRESSED AND ALL "SUPPLY" INFORMATION IS GIVEN. FAILURE OF THE APPROVAL AUTHORITY TO PROVIDE REQUESTED INFORMATION WILL RESULT IN DELAY OF FABRICATION AND DELIVERY OF MATERIALS SHOWN ON THESE DRAWINGS. 7. SUBSEQUENT CHANGES TO INFORMATION ON THESE DRAWINGS AFTER APPROVAL WILL BE CONSIDERED AS CONTRACT CHANGES. GENERAL NOTES 1. DGI ASSUMES THAT ALL SITE CONDITIONS ARE PER PROVIDED SPECIFICATION DRAWINGS UNLESS NOTED OTHERWISE. 2. FOLLOW WRITTEN DIMENSIONS OVER SCALED DIMENSIONS. SUPPORTING STRUCTURE NOTE: 1. FIELD MEASUREMENTS, IF REQUIRED, WILL BE TAKEN BY INSTALLING CONTRACTOR AND SUPPLIED TO DGI PRIOR TO FABRICATION OR MATERIALS WILL BE FIELD CUT. INSTALLATION NOTES: 1. INSTALLATION SHALL BE PERFORMED BY DGI OR BY A FULLY TRAINED INSTALLER AUTHORIZED BY DGI. 2. ALL FRAMING WORK SHALL BE TRUE TO LINE, LEVEL, AND PLUMB PRIOR TO INSTALLATION OF DGI SYSTEM COMPONENTS. 3. NO ITEMS MAY ATTACH TO OR BE SUSPENDED FROM DGI PRODUCTS (UNLESS NOTED IN DESIGN). 4. UPON COMPLETION OF THE INSTALLATION, THE INSTALLER SHALL REMOVE ALL PACKAGING MATERIALS AND LEAVE WORK AND WORK AREAS CLEAN AND IN SATISFACTORY CONDITION. JOB SPECIFIC NOTES: 1. LOADING INFORMATION TAKEN FROM REGIONAL CRITERIA 2. ALL DETAILS IN THIS DRAWING SET, INCLUDING BUT NOT LIMITED TO, SIZES, MATERIALS, DIMENSIONS, AND QUANTITIES ARE SUBJECT TO CHANGE BASED ON FINAL CALCULATIONS AND APPROVAL. 3. ALL HARDWARE TO BE EITHER STAINLESS STEEL OR BI-METAL, ALL MILL FINISH, UNLESS SPECIFICALLY NOTED OTHERWISE. PLEASE REFER TO THE DETAILS IN THIS DRAWING SET TO DETERMINE HARDWARE FINISH IN SPECIFIC LOCATIONS. 4. ALL EXPOSED FLASHING, IF REQUIRED, WILL MATCH THE ALUMINUM EXTRUSION COLOR UNLESS NOTED OTHERWISE. 5. IT IS THE RESPONSIBILITY OF THE ARCHITECT/G.C./OTHERS TO VERIFY THAT DGI COMPONENTS WILL NOT INTERFERE WITH ANY SURROUNDING STRUCTURE OR OTHER ITEMS. 6. "POLYCARB. COLOR" (ON LEFT) REFERS TO THE COLOR OF THE POLYCARBONATE SHEET ONLY. SOME SYSTEMS REQUIRE ADDITIONAL POLYCARBONATE COMPONENTS THAT ARE ONLY AVAILABLE IN CLEAR.		SCALE EQUIVALENCY CHART <table><tr><th>NUMERICAL SCALE</th><th>ARCHITECTURAL SCALE</th></tr><tr><td>2:1</td><td>24" = 1'-0"</td></tr><tr><td>3:2</td><td>18" = 1'-0"</td></tr><tr><td>1:1</td><td>12" = 1'-0" (FULL)</td></tr><tr><td>3:4</td><td>9" = 1'-0"</td></tr><tr><td>2:3</td><td>8" = 1'-0"</td></tr><tr><td>1:2</td><td>6" = 1'-0"</td></tr><tr><td>1:3</td><td>4" = 1'-0"</td></tr><tr><td>1:4</td><td>3" = 1'-0"</td></tr><tr><td>1:6</td><td>2" = 1'-0"</td></tr><tr><td>1:8</td><td>1-1/2" = 1'-0"</td></tr><tr><td>1:12</td><td>1" = 1'-0"</td></tr><tr><td>1:16</td><td>3/4" = 1'-0"</td></tr><tr><td>1:24</td><td>1/2" = 1'-0"</td></tr><tr><td>1:32</td><td>3/8" = 1'-0"</td></tr><tr><td>1:48</td><td>1/4" = 1'-0"</td></tr><tr><td>1:64</td><td>3/16" = 1'-0"</td></tr><tr><td>1:96</td><td>1/8" = 1'-0"</td></tr><tr><td>1:128</td><td>3/32" = 1'-0"</td></tr><tr><td>1:192</td><td>1/16" = 1'-0"</td></tr><tr><td>1:256</td><td>3/64" = 1'-0"</td></tr><tr><td>1:384</td><td>1/32" = 1'-0"</td></tr></table> ABBREVIATION KEY: B.O. = BY OTHERS D.O. = DAYLIGHT OPENING R.O. = ROUGH OPENING ℄ = CENTERLINE Ø = DIAMETER O.C. = ON CENTER T.B.D. = TO BE DETERMINED TYP. = TYPICAL SIM. = SIMILAR OPP. = OPPOSITE U.N.O. = UNLESS NOTED OTHERWISE ASM. = ASSEMBLY DIM(S) = DIMENSION(S) ALUM. = ALUMINUM S/S = STAINLESS STEEL PCSS = POLYCARBONATE STRUCTURED SHEET POLYCARB = POLYCARBONATE DGI = DUO-GARD INDUSTRIES, INC.		NUMERICAL SCALE	ARCHITECTURAL SCALE	2:1	24" = 1'-0"	3:2	18" = 1'-0"	1:1	12" = 1'-0" (FULL)	3:4	9" = 1'-0"	2:3	8" = 1'-0"	1:2	6" = 1'-0"	1:3	4" = 1'-0"	1:4	3" = 1'-0"	1:6	2" = 1'-0"	1:8	1-1/2" = 1'-0"	1:12	1" = 1'-0"	1:16	3/4" = 1'-0"	1:24	1/2" = 1'-0"	1:32	3/8" = 1'-0"	1:48	1/4" = 1'-0"	1:64	3/16" = 1'-0"	1:96	1/8" = 1'-0"	1:128	3/32" = 1'-0"	1:192	1/16" = 1'-0"	1:256	3/64" = 1'-0"	1:384	1/32" = 1'-0"
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REGISTERED ENGINEER		DATE	ENG.	REV. PHASE/NOTES	DUO-GARD TOGETHER BY DESIGN™ 1 734.207.9700 www.duo-gard.com	THIS DRAWING IS PROPRIETARY AND FOR THE SOLE USE OF OUR CUSTOMER AND MAY NOT BE COPIED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT FROM DUO-GARD INDUSTRIES, INC. LEAD TIME BEGINS UPON RECEIPT OF SIGNED SHOP DRAWINGS X APPROVAL SIGNATURE / / DATE	PROJECT NAME - CLIENT NAME																																										
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	REV. 2								1																																								
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	REV. 5						PRJT. MGR.	PRJT. PHASE	SERIES 2000	VIEW SCALE SUPERCEDES SHEET SCALE IF APPLICABLE																																							
	REV. 6									SHEET 1 OF 8																																							

SHEET SCHEDULE:

- SHEET 1: TITLE SHEET
- SHEET 2: SHEET SCHEDULE & REVISIONS
- SHEET 3: INSTALLATION GUIDELINES
- SHEET 4: SYSTEM LAYOUT
- SHEET 5: FRAMING DETAILS 1
- SHEET 6: FRAMING DETAILS 2
- SHEET 7: FRAMING DETAILS 3
- SHEET 8: SYSTEM DETAILS

REVISION TABLE			
	DATE	ENG.	REV. PHASE/NOTES
REV. 1	7/21/2022	AP	SUBMITTAL
REV. 2			
REV. 3			
REV. 4			
REV. 5			
REV. 6			

NOTE: SOME SHEETS FROM THIS DRAWING SET WILL BE USED FOR INSTALLATION PURPOSES, BUT NOT ALL SHEETS WILL NECESSARILY BE REQUIRED OR INCLUDED.

REGISTERED ENGINEER		DATE	ENG.	REV. PHASE/NOTES	 THIS DRAWING IS PROPRIETARY AND FOR THE SOLE USE OF OUR CUSTOMER AND MAY NOT BE COPIED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT FROM DUO-GARD INDUSTRIES, INC. LEAD TIME BEGINS UPON RECEIPT OF SIGNED SHOP DRAWINGS X APPROVAL SIGNATURE / DATE	PROJECT NAME - CLIENT NAME			
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	REV. 5					PRJT. MGR.	PRJT. PHASE	SERIES 2000	VIEW SCALE SUPERCEDES SHEET SCALE IF APPLICABLE
	REV. 6					SHEET	2	OF	8

RECOMMENDED TOOLS FOR INSTALLATION:

1. POWER MITER SAW
- NEGATIVE 6 DEGREE CARBIDE TIP NON-FERROUS METAL CUTTING BLADE FOR ALUMINUM CHANNEL CUTTING
2. DRILL MOTOR
- 3/8" DRILL BIT FOR WEEP HOLES
- 1/4" DRILL BIT FOR MOUNTING HOLES
- #11 DRILL BIT FOR POP RIVETS
3. SCREW GUN
- 1/4" DRILL BIT, 5/16" HEX BIT, #3 PHILLIPS BIT, AND T-25 TORX BIT
4. CIRCULAR SAW (MIN 7-1/4")
- FINE TOOTH PLYWOOD CUTTING BLADE FOR POLYCARBONATE PANELS
5. CAULK GUN
6. AIR COMPRESSOR WITH BLOW GUN
7. UTILITY KNOIFE
8. SEALANT BY SOLAR SEAL®

SHIM MATERIAL:

- ALUMINUM
- EPDM OR HEAVY DUROMETER RUBBER
- WOOD (ONLY IF PERMITTED BY CODE)

MATERIAL DELIVERY, UNLOADING, AND STORAGE:

- MATERIAL IS TYPICALLY DELIVERED IN CUSTOM BUILT, OPEN FRAMED WOOD CRATES. LENGTH WILL VARY BUT TYPICAL CRATE IS 12' TO 10' LONG.
- A FORKLIFT IS RECOMMENDED FOR UNLOADING/OFF LOADING.
- ALUMINUM SHOULD BE STORED IN A SECURE LOCATION.
- POLYCARBONATE SHALL BE TARPED TO PROTECT FROM CONSTRUCTION DEBRIS AND DUST.
- DO NOT STORE POLYCARBONATE IN DIRECT HEAT OR SUNLIGHT.
- REMOVE PLASTIC FILM FROM POLYCARBONATE SURFACES PRIOR TO INSTALLATION.
- VERIFY UV RATED SIDE OF POLYCARBONATE FACES OUT TOWARD THE SUN.

RECOMMENDED FASTENERS PER MATERIAL:

MAY VARY DUE TO JOB SPECIFIC CRITERIA

BASE MOUNTING:

- CONCRETE: 1/4" x 2-3/4" HEX HEAD TAPCON
- STEEL:
- #12 x 2" HEX HEAD TEK SCREW WITH #5 DRILL POINT
- #12 x 1-1/2" TORX TEK SCREW WITH #5 DRILL POINT
- ALUMINUM:
- #12 x 1" HEX HEAD TEK SCREW WITH #3 DRILL POINT
- #12 x 1" TORX TEK SCREW WITH #3 DRILL POINT
- WOOD: 1/4" x 2" HEX HEAD LAG SCREW

ALUMINUM COMPONENT ASSEMBLY:

- VARIES PER SYSTEM, SEE DETAILS.

NORMAL MAINTENANCE:

- DO NOT USE AMMONIA-BASED CLEANING PRODUCTS ON ANY POLYCARBONATE SURFACE.
- WASH WITH A MILD SOAP OR DETERGENT.
- USE A SPONGE OR SOFT CLOTH.
- RINSE WITH CLEAN WATER.

TIPS:

- AFTER DRILLING, REMOVE SHAVINGS FROM BASE CHANNEL.
- STAGGER OR OVERLAP LENGTHS (BASE, PLATE, CAP) TO AVOID STACKING ON JOINTS.
- DO NOT CAULK OVER WEEP HOLES.
- DO NOT BLOCK WEEP HOLES WITH GUTTER INSTALLATION.

STEEL STRUCTURE PREP:

- IF BUILDING STRUCTURE IS COMPOSED OF STEEL 1/4" THICK OR GREATER, INSTALLER MUST PRE-DRILL W/ #11 DRILL BIT FOR ALL FASTENER LOCATIONS.

TIP: UTILIZE PRE-PUNCHED HOLES IN ALUMINUM EXTRUSION AS A GUIDE.

REUSE:

- SALVAGE ALL CUT OFF ALUMINUM EXTRUSION LENGTHS (BASE CHANNEL, CAP, ETC.) FOR POSSIBLE INSTALLATION ELSEWHERE.

THE ENCLOSED INSTALLATION GUIDELINES ARE GENERATED FROM THE PRODUCTION DRAWING SET UTILIZED FOR FABRICATION OF COMPONENTS. ONLY INSTALLATION RELATED SHEETS HAVE BEEN PROVIDED, THEREFORE DISREGARD ANY DISCREPANCIES IN THE PAGE NUMBERING SYTEM.

IF ANY QUESTIONS OCCUR DURING THE REVIEW OF THESE INSTALLATION DOCUMENTS, OR DURING CONSTRUCTION, NOTIFY DUO-GARD IMMEDIATELY.

DO NOT DEVIATE FROM INSTALLATION DOCUMENTS.

REGISTERED ENGINEER

	DATE	ENG.	REV. PHASE/NOTES
REV. 1			
REV. 2			
REV. 3			
REV. 4			
REV. 5			
REV. 6			

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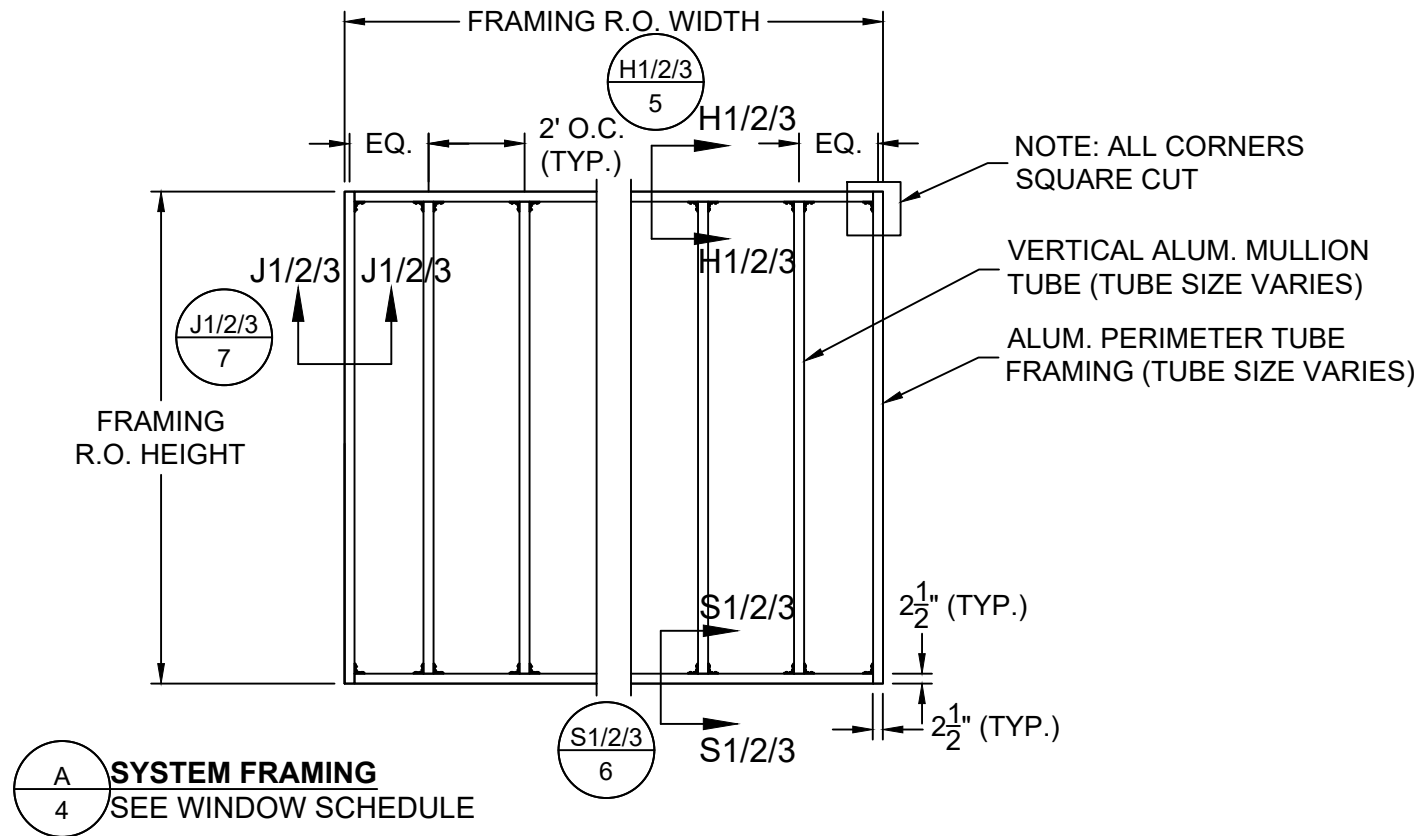
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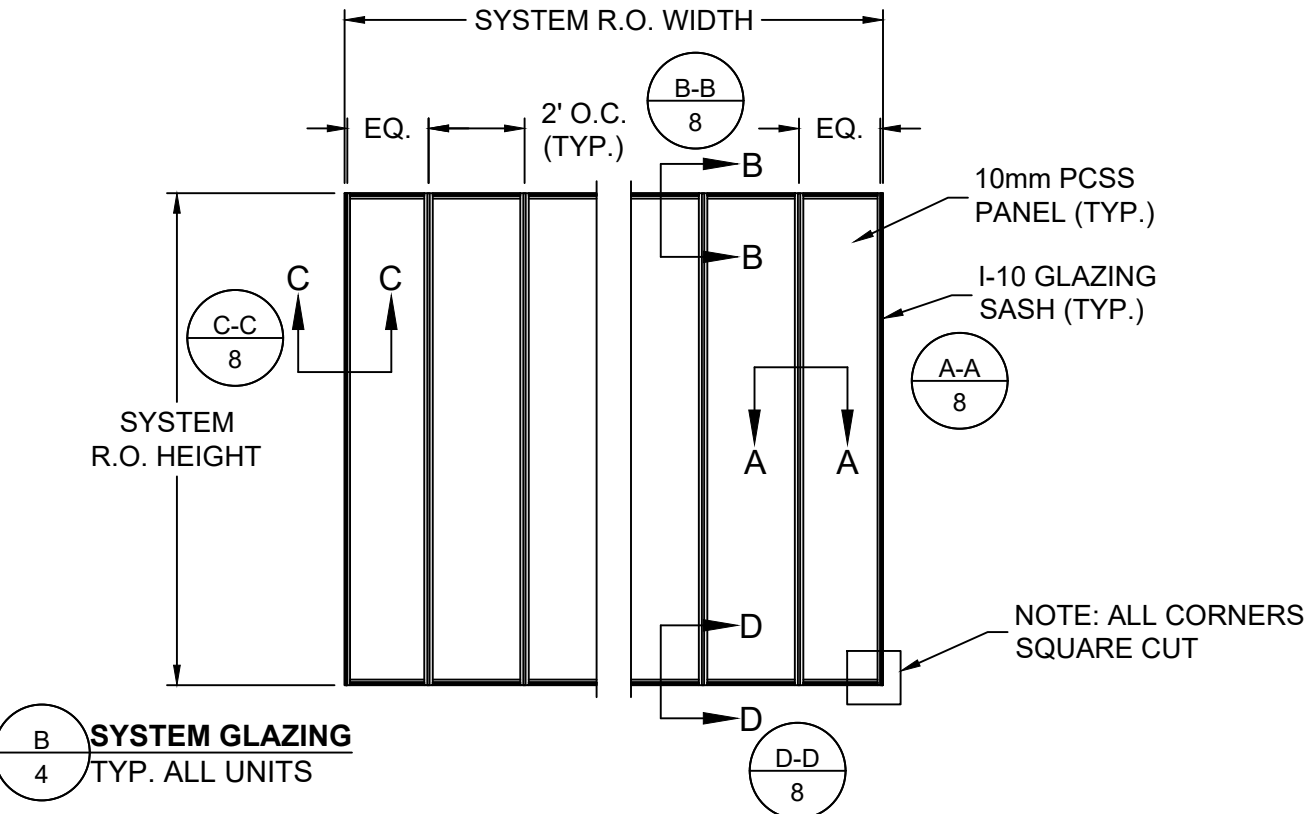
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PROJECT NUMBER	DESCRIPTION (SHEET NAME):						REV.
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PRJT. MGR.	PRJT. PHASE			VIEW SCALE SUPERCEDES		SHEET SCALE IF APPLICABLE	
		SHEET	3	OF	8		



NOTE: EXTRUSIONS WILL BE SENT LONG AND WILL REQUIRE FIELD CUTTING TO FINAL LENGTH BY THE INSTALLER.

WINDOW SCHEDULE

UNIT	QTY.	R.O. WIDTH	R.O. HEIGHT	FRAMING HEAD DETAIL	FRAMING SILL DETAIL	FRAMING JAMB DETAIL
1	26	17'-6"	10'-3"	H1/5	S1/6	J1/7
2	4	6'-3"	7'-3"	H2/5	S2/6	J2/7
3	1	17'-6"	7'-0"	H2/5	S2/6	J2/7
4	1	7'-6"	7'-0"	H2/5	S2/6	J2/7
5	2	17'-6"	5'-3"	H3/5	S3/6	J3/7
6	1	12'-6"	5'-3"	H3/5	S3/6	J3/7
7	1	7'-6"	5'-3"	H3/5	S3/6	J3/7
8	1	6'-3"	5'-3"	H3/5	S3/6	J3/7
9	2	5'-0"	5'-3"	H3/5	S3/6	J3/7
10	3	7'-0"	3'-9"	H3/5	S3/6	J3/7
11	1	21'-0"	3'-6"	H3/5	S3/6	J3/7
12	8	17'-6"	3'-6"	H3/5	S3/6	J3/7



NOTE: SYSTEM GLAZING CONNECTION DETAILS A-A/8, B-B/8, C-C/8, AND D-D/8 SHOWN ON THE LEFT ARE TYPICAL FOR ALL UNITS. SEE TABLE ABOVE FOR FRAMING CONNECTION DETAILS RESPECTIVE TO EACH UNIT.

	DATE	ENG.	REV.	PHASE/NOTES
REV. 1				
REV. 2				
REV. 3				
REV. 4				
REV. 5				
REV. 6				

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DATE

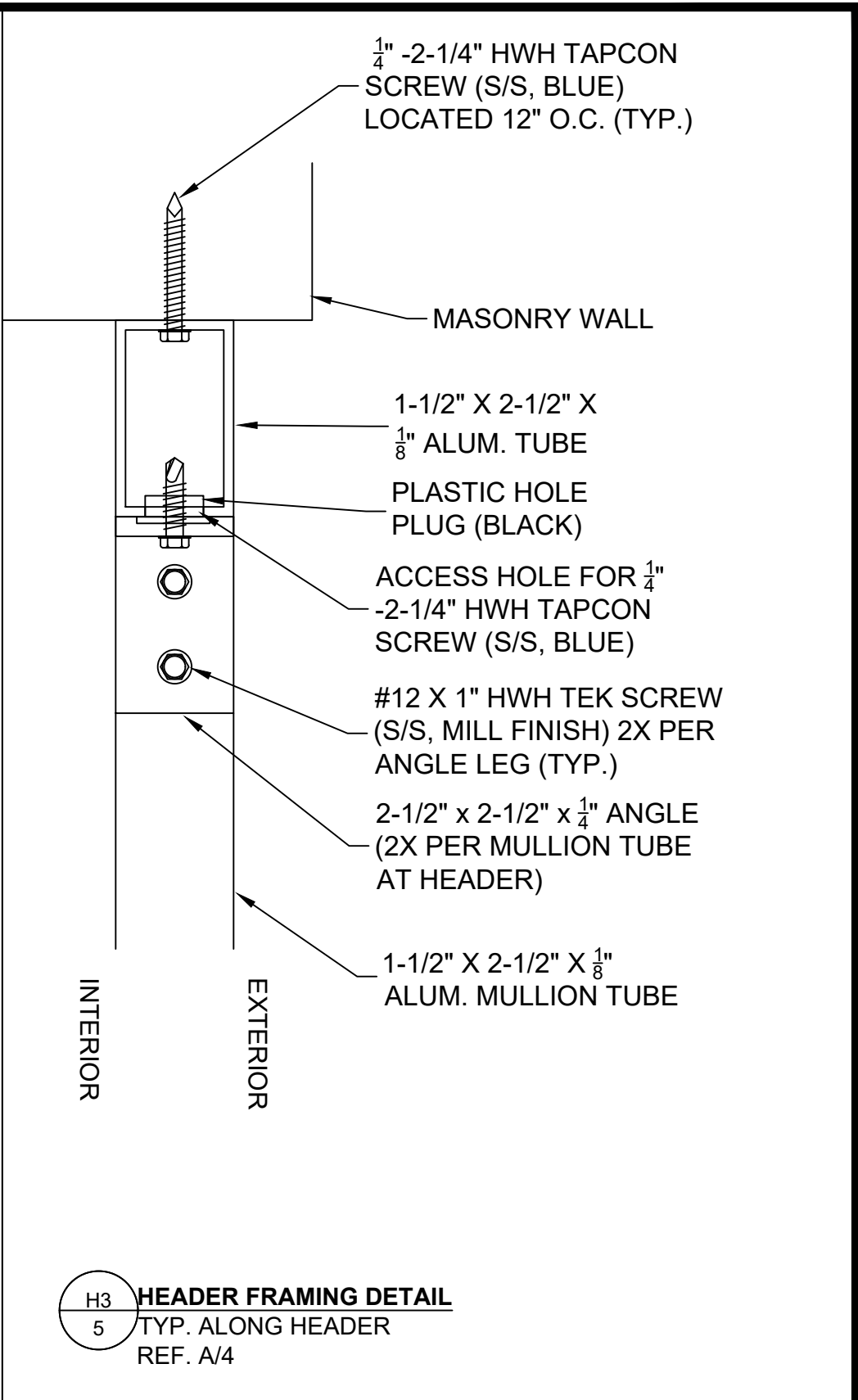
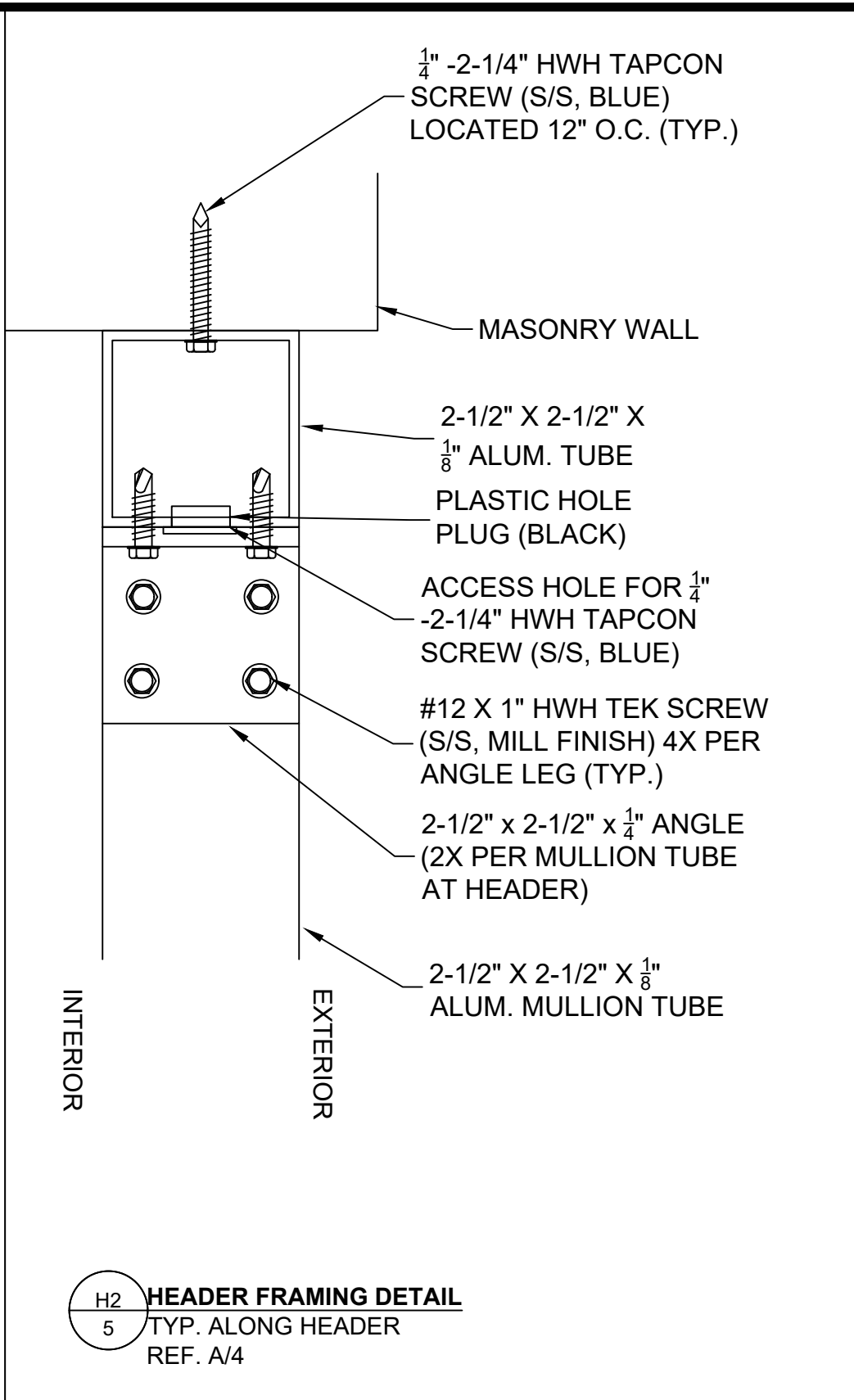
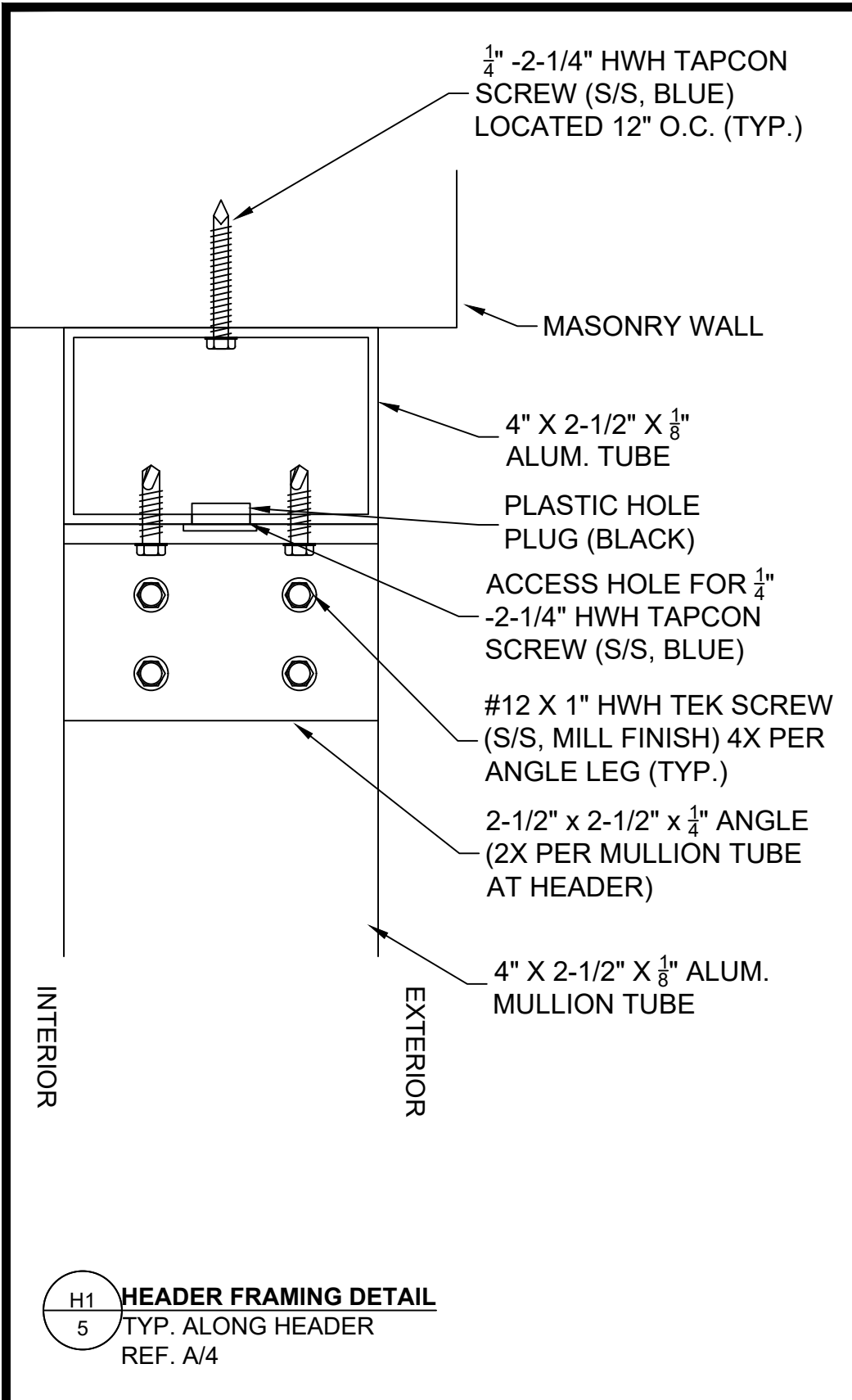
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CHECKEDCHK. DATEDETAILS

PRJT. MGR.PRJT. PHASE



	DATE	ENG.	REV.	PHASE/NOTES
REV. 1				
REV. 2				
REV. 3				
REV. 4				
REV. 5				
REV. 6				

REGISTERED ENGINEER

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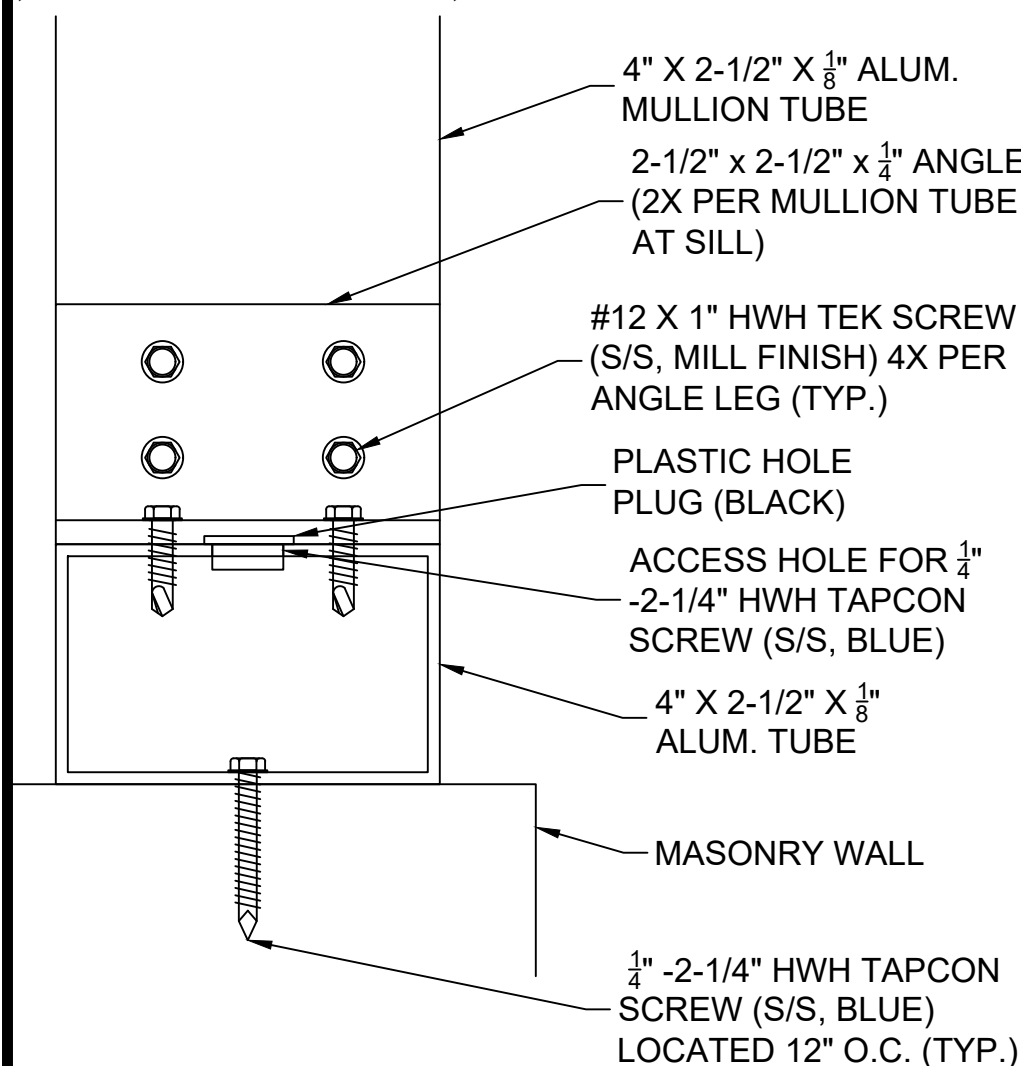
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		SHEET	5 OF 8

INTERIOR

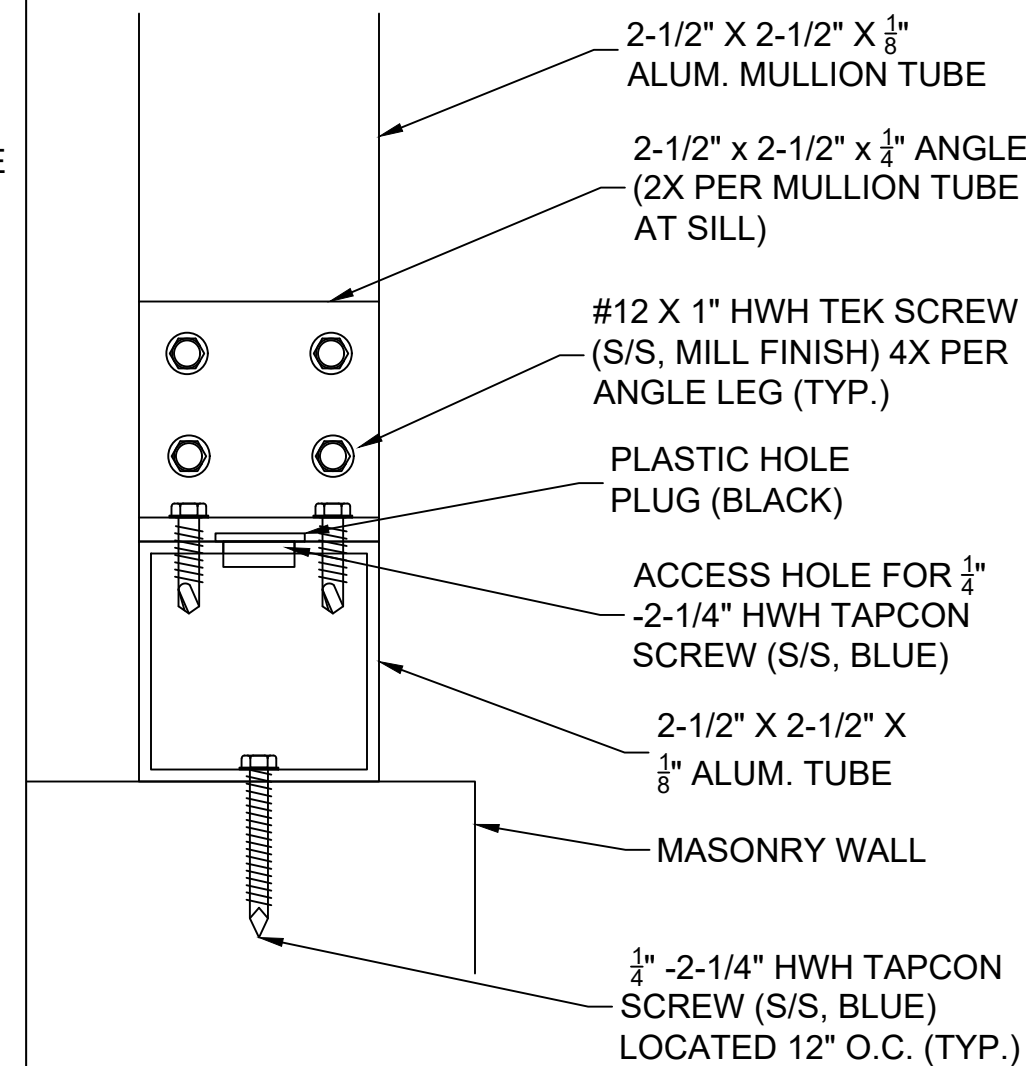
EXTERIOR



S1
6 SILL FRAMING DETAIL
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INTERIOR

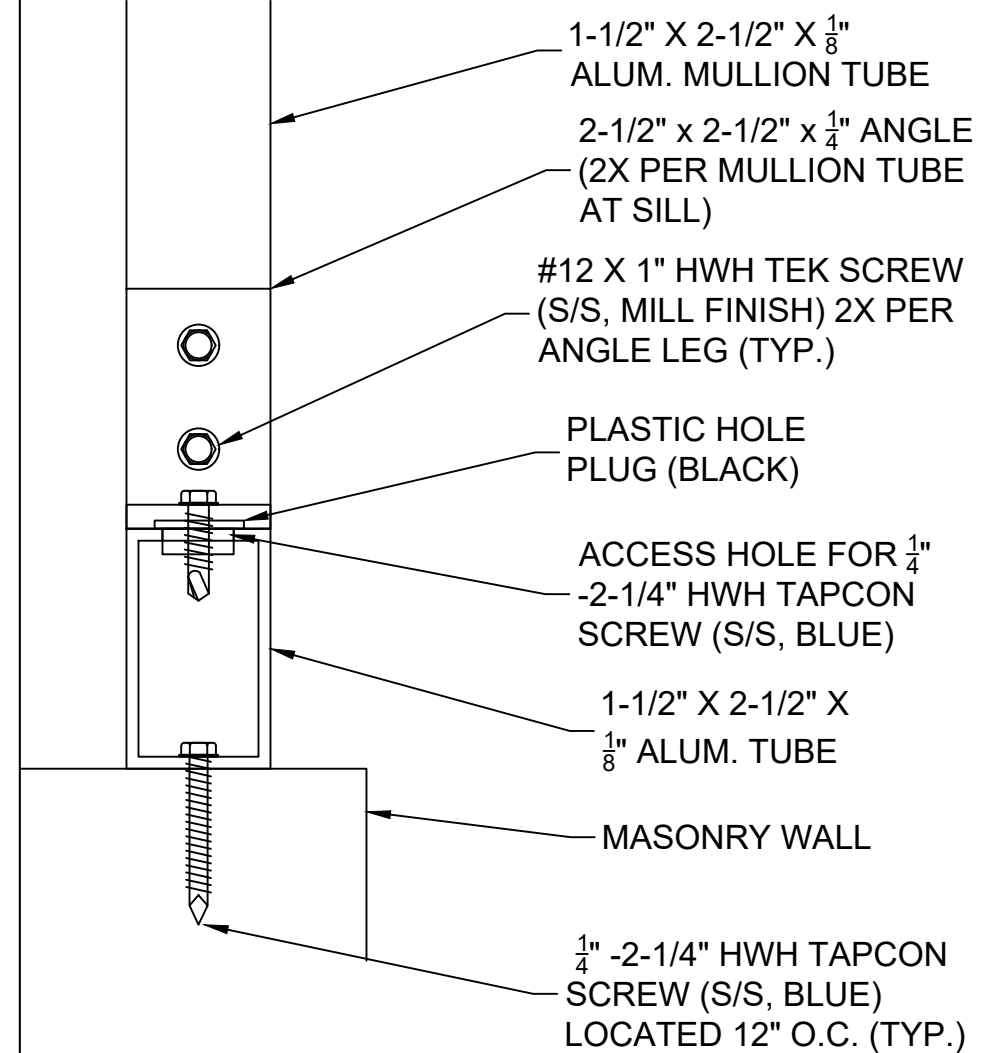
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S2
6 SILL FRAMING DETAIL
TYP. ALONG SILL
REF. A/4

INTERIOR

EXTERIOR



S3
6 SILL FRAMING DETAIL
TYP. ALONG SILL
REF. A/4

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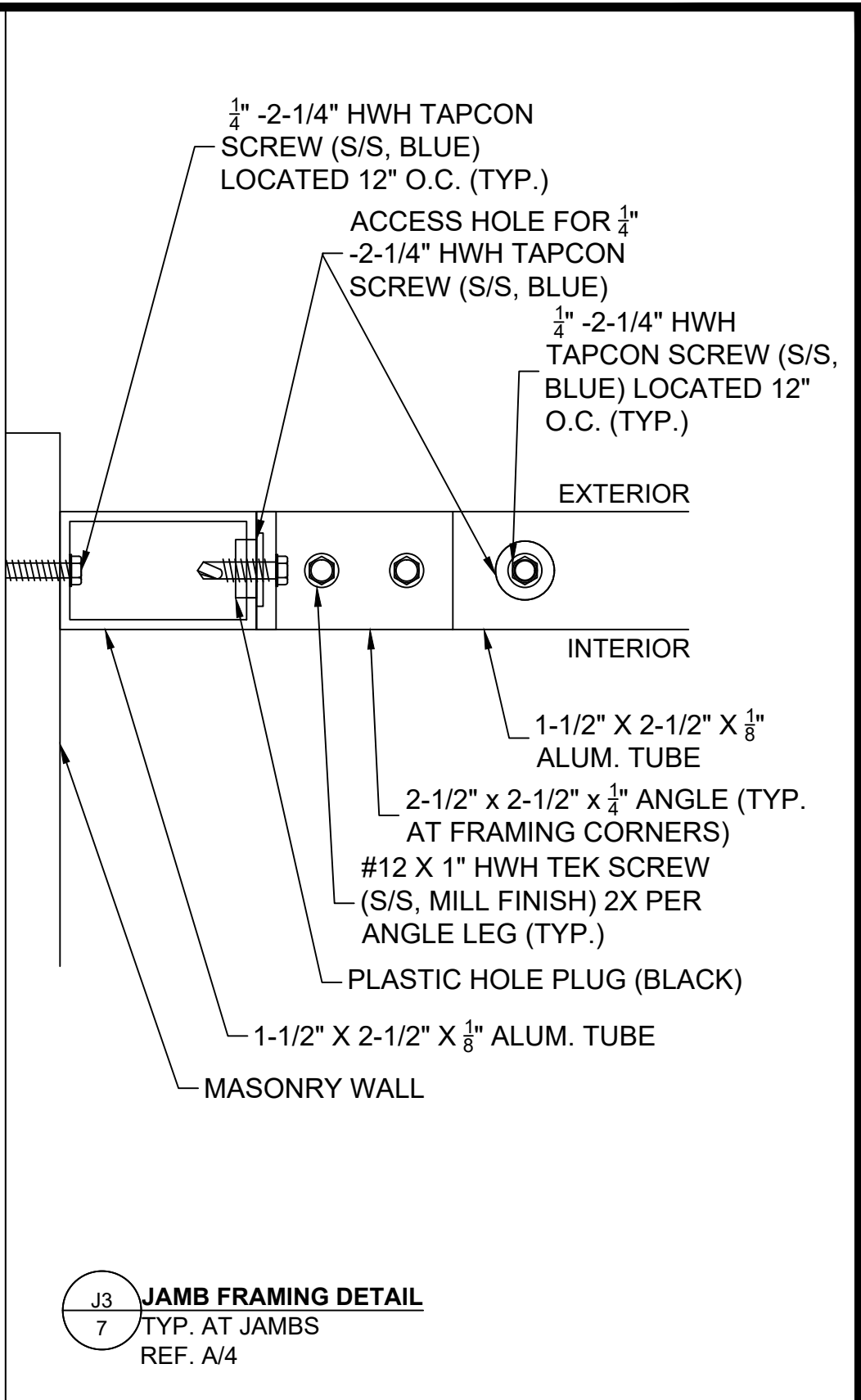
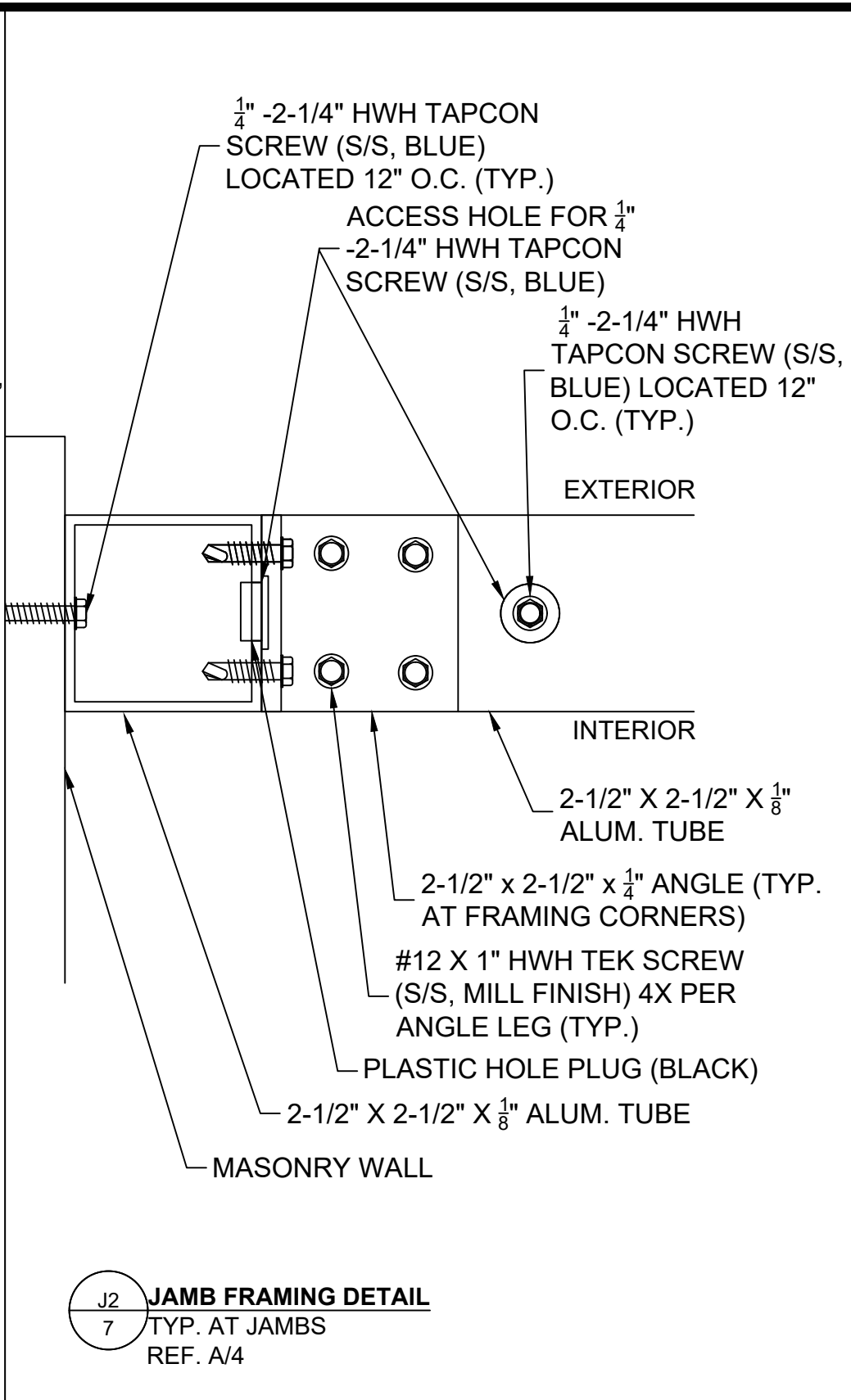
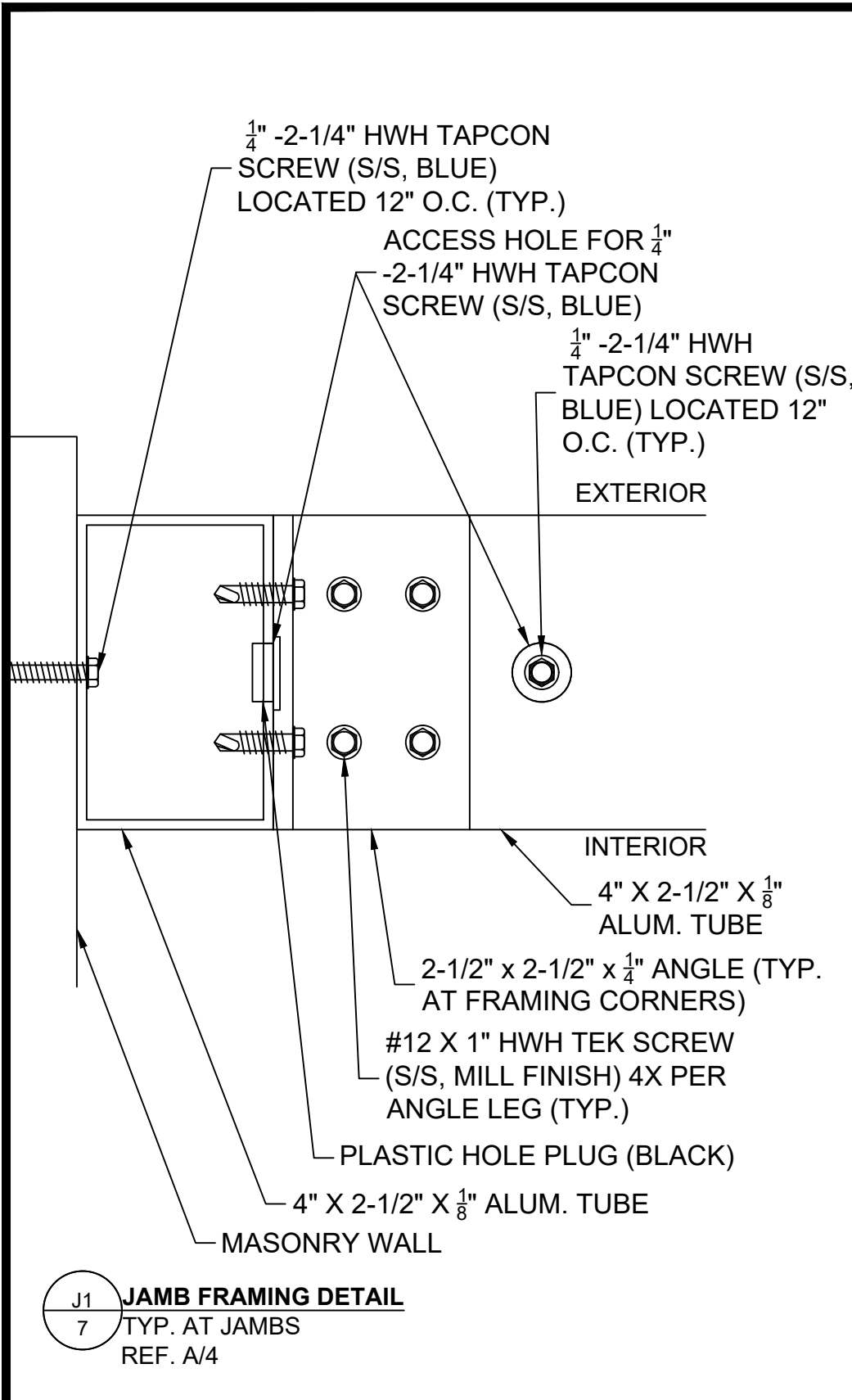
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PRJT. MGR.	PRJT. PHASE	SERIES 2000	VIEW SCALE SUPERCEDES SHEET SCALE IF APPLICABLE
		SHEET	6 OF 8



	DATE	ENG.	REV. PHASE/NOTES
REV. 1			
REV. 2			
REV. 3			
REV. 4			
REV. 5			
REV. 6			

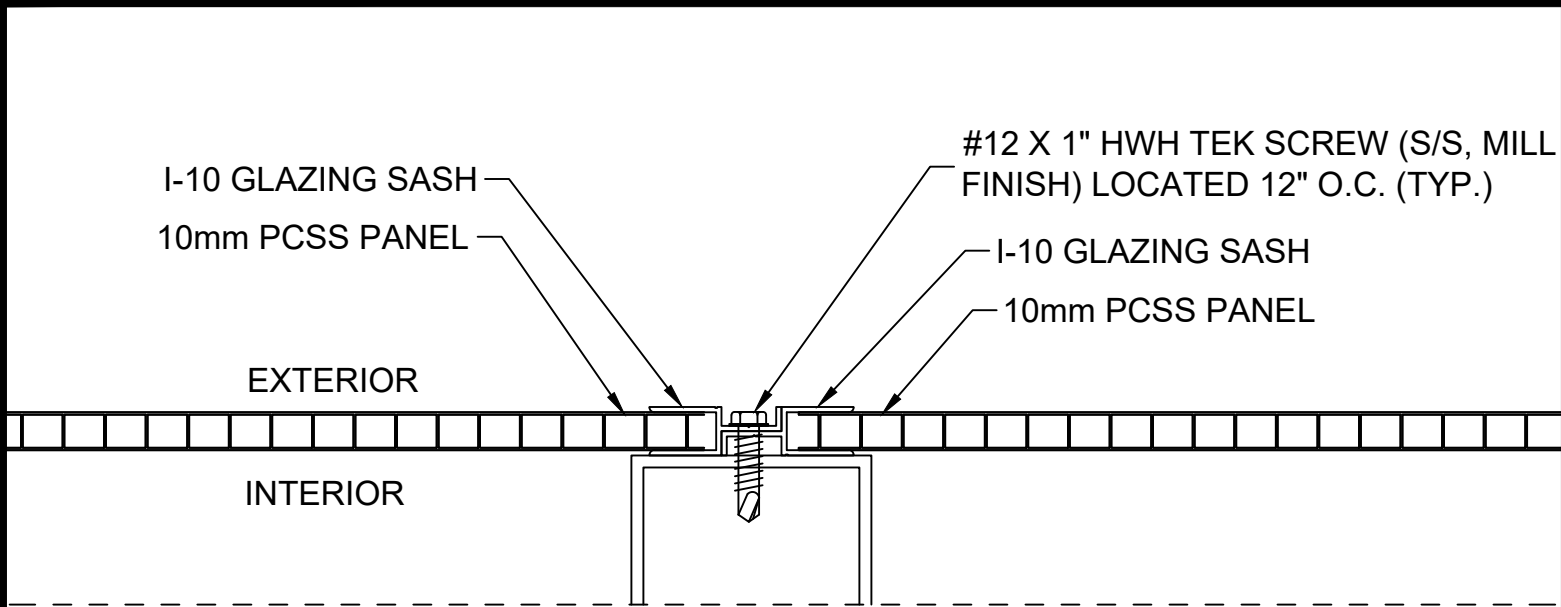
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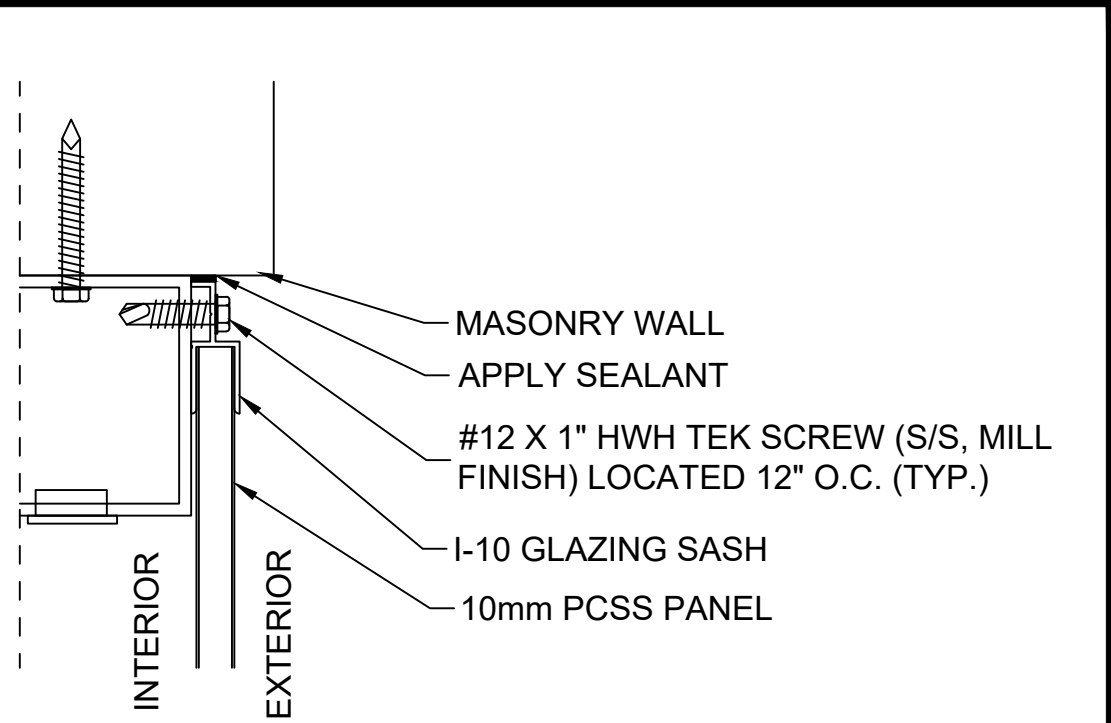
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APPROVAL SIGNATURE _____ DATE _____

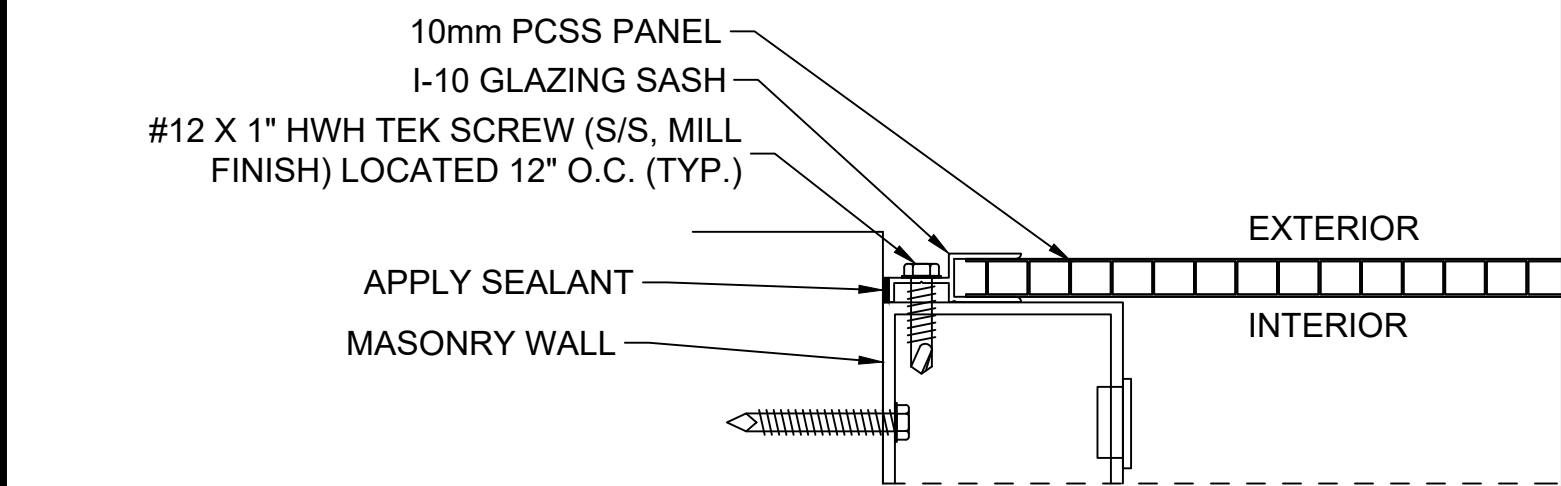
PROJECT NAME - CLIENT NAME			
PROJECT NUMBER	DESCRIPTION (SHEET NAME):		REV.
	ILS 3		1
PRJT. ENG.	DRW'G. DATE	TYPE	SHEET SCALE
CHECKED	CHK. DATE	DETAILS	1:2
PRJT. MGR.	PRJT. PHASE	SERIES 2000	VIEW SCALE SUPERCEDES SHEET SCALE IF APPLICABLE
		SHEET	7 OF 8



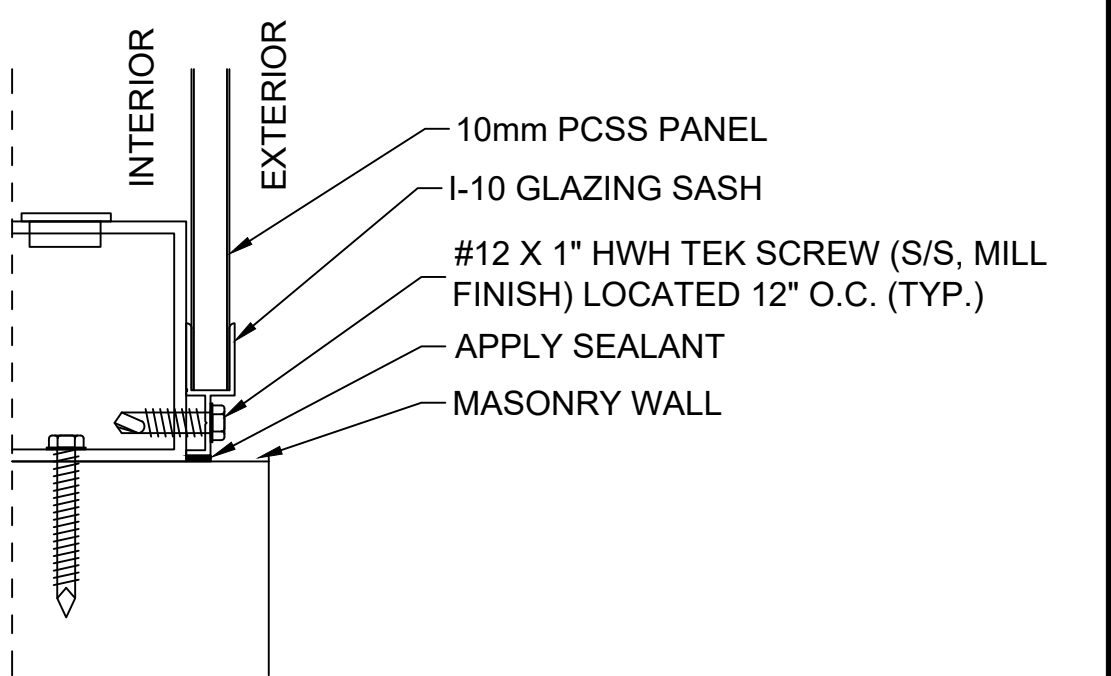
A-A INTERIOR MULLION DETAIL
TYP. ALL UNITS
REF. B/4



B-B HEADER DETAIL
TYP. ALL UNITS
REF. B/4



C-C JAMB DETAIL
TYP. ALL UNITS
REF. B/4



D-D SILL DETAIL
TYP. ALL UNITS
REF. B/4

	DATE	ENG.	REV.	PHASE/NOTES
REV. 1				
REV. 2				
REV. 3				
REV. 4				
REV. 5				
REV. 6				

REGISTERED ENGINEER

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PROJECT NAME - CLIENT NAME

PROJECT NUMBER: _____ DESCRIPTION (SHEET NAME): _____ REV. 1

PRJT. ENG. _____ DRW'G. DATE _____ TYPE: VERT. GLAZING SHEET SCALE: 1:2

CHECKED _____ CHK. DATE _____ DETAILS: SERIES 2000 VIEW SCALE SUPERCEDES SHEET SCALE IF APPLICABLE

PRJT. MGR. _____ PRJT. PHASE _____ SHEET 8 OF 8

APPROVAL SIGNATURE _____ DATE _____